

PART NUMBER	THREAD	A ± .010	C ± .002	D		F ± .003	G Ref.	H max.	M Ref.	V ± .005	APPROX WEIGHT LB/100
				max.	min.						
<b>DA3502</b>	.0860-56 UNJC-3B	.156	.129	.101	.096	.040	.109	.095	.040	.020	.02
<b>DB3502</b>						.060			.060		.02
<b>DC3502</b>						.090			.090		.03
<b>DA3504</b>	.1120-40 UNJC-3B	.203	.160	.133	.128	.040	.143	.122	.040	.020	.04
<b>DB3504</b>						.060			.060		.04
<b>DC3504</b>						.090			.090		.05
<b>DA3506</b>	.1380-32 UNJC-3B	.234	.192	.157	.152	.040	.173	.130	.040	.025	.06
<b>DB3506</b>						.060			.060		.06
<b>DC3506</b>						.090			.090		.07
<b>DA3508</b>	.1640-32 UNJC-3B	.281	.223	.183	.178	.040	.198	.130	.040	.025	.09
<b>DB3508</b>						.060			.060		.09
<b>DC3508</b>						.090			.090		.10
<b>DA353</b>	.1900-32 UNJF-3B	.328	.254	.215	.210	.040	.222	.130	.040	.030	.12
<b>DB353</b>						.060			.060		.12
<b>DC353</b>						.090			.090		.14
<b>DA354</b>	.2500-28 UNJF-3B	.391	.316	.260	.255	.040	.297	.224	.040	.040	.23
<b>DB354</b>						.060			.060		.25
<b>DC354</b>						.090			.090		.28

Contact Howmet Fastening Systems for the diameter/type in manufacturing.

■ Dimensions en mm

**MATERIAL:** Alloy steel, heat treated.

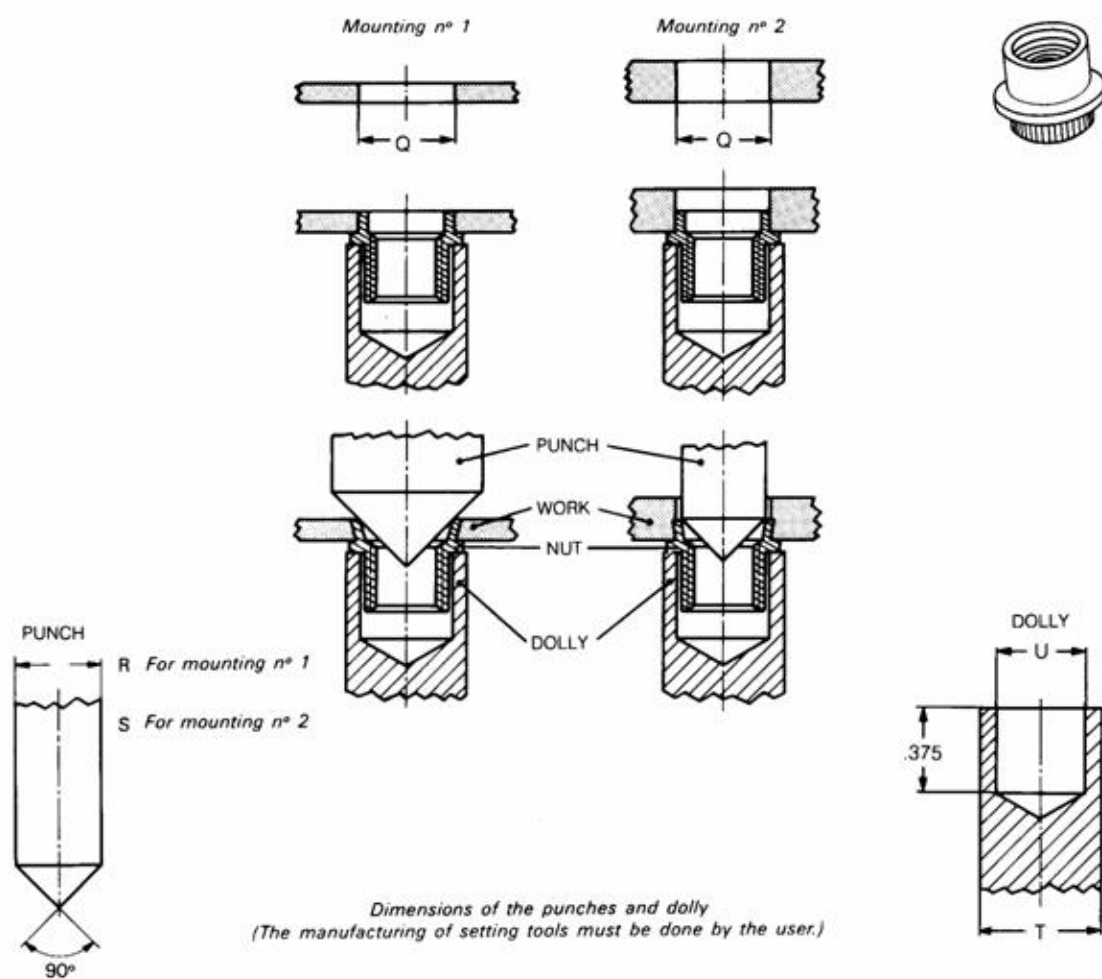
**FINISH:** Cadmium Plate, AMS-QQ-P-416, Type II, Class 2.

**PERFORMANCE:** NASM25027 except Torque Out according to NASM45938/6.

**THREADS:** In accordance with AS8879 before lubrication.

**MARKING:** Only Ø - 3 and - 4: SD on the area indicated on the drawing.

**APPLICATION:** Type DA, DB and DC parts are particularly suited for use in applications involving installations in thin Aluminum or soft steel sheets or plates having small mounting areas making the use of a miniature fixed type nut desirable. The adaptability of two shaft lengths to many sheet thicknesses is worth of note since it minimizes nut stocking requirements for numerous applications.



THREAD	Q HOLE DIAMETERS	MOUNTING	PUNCH		DOLLY	
			R	S +.000 -.002	T	U +.003 -.000
.0860-56	.124-.126	1	.307		.179	.119
		2		.120		
.1120-40	.155-.157	1	.307		.213	.155
		2		.151		
.1380-32	.187-.189	1	.307		.243	.183
		2		.183		
.1640-32	.218-.220	1	.419		.281	.208
		2		.214		
.1900-32	.249-.251	1	.419		.328	.232
		2		.214		
.2500-28	.311-.313	1	.419		.391	.307
		2		.308		

■ Dimensions in Inch.

#### MOUNTING RECOMMENDATIONS

- Respect carefully the installation hole diameter tolerance.
- The nut and installation hole diameter axis must be perpendicular to the sheet surface.